# **DIESEL ENGINE-DRIVEN DC WELDER/AC GENERATOR** martStick



## Smart Stick function improves efficiency and productivity of work!!

You can restart the engine even if you are working away from the welder. The operator needs only strike the welding stick!



Finish welding.



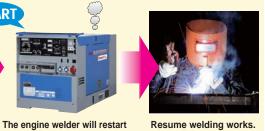
The engine automatically stops within 1 to 30 minutes after welding ceases.



When restarting work, tapping the base metal with the electrode.



automatically.



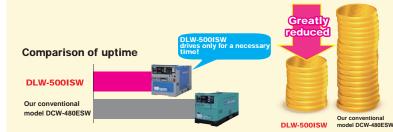
y for the future

Resume welding works.

### Innovative Smart stick technology will bring you awesome benefits!

# UP the fuel efficiency

The sensor automatically shuts off the engine during periods of no load, so reduce the fuel consumption. Comparison of fuel cost



SAVE the maintenance cost

Less engine running hours = periodic replacements parts life will be longer. And extend the life-span of welding machine too.

# 5 ECO friendly products

Shutting down the engine automatically while no operation = Save the limited valuable resource & Reduce the exhaust gas.

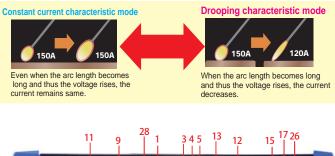
SmartStick,

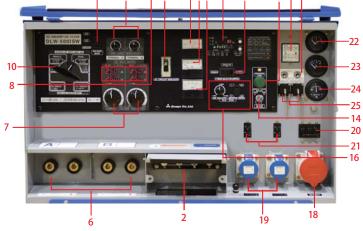
DLW-500ISW

# **Further more features**

#### Welding Mode Selector Switch

EASY to weld! Even beginners can do stable welding. For professionals, they can adjust welding penetration as they like. Only select your type of welding mode!





## SPECIFICATION TABLE

SPEC./MODEL				DLW-500ISW									
	Frequency Hz					50			60				
DC WELDING OUTPUT	Rated output			kW	CC	CC:17.1/CV:16.4			CC:18.8/CV:18.2				
	Rated current			А	450			480					
	Rated voltage			V	CC:38.0/CV:36.5			CC:39.2/CV:38.0					
	Single		Current Range A		CC:60~480			CC:60~500					
			Voltage Range V		CV:14~37			CV:14~40					
	Du	al	Current R	CC:30~240			CC:30~250						
	Du	a	Voltage R	ange V	CV:14~29			CV:14~29					
	Rated Speed			min-1	3000			3600					
	Duty Cycle			%	60								
AC POWER OUTPUT		Rated output kV			15								
	Three Phase	Rated voltage		V	200	380	400	415	220	240	380	415	440
		Rated current		А	43.3	22.8	21.7	20.9	39.4	36.1	22.8	320.9	19.7
		No. of Phase			3-Phase 4wire								
		Power Facter			0.8 (Lagging)								
		Excitation			Brushless type (with AVR)								
		No. of poles			2								
		Insulation			Class F								

**Denyo** The Denyo trademark is widely recognized as a brand, and is a registered trademark in 90 countries around the world.

The specifications given herein are subject to change without notice.

#### SAVE the fuel & maintenance cost.

The sensour automatically control the engine speed by the load capacity. **HIGH/LOW**: Engine speed will be idle during no operation or the load capacity is low. **VARIABLE**: Engine speed will be change depends on the welding Amp.



1.AC Circuit Breaker 2.3-Phase output Terminal 3.AC Voltmeter 4.AC Ammeter 5.Frequency Meter 6.DC Welding Output Terminal

- 7.Current / Voltage Regulator 8.Digital Panel
- (DC Voltmeter, DC Ammeter) 9.Arc Force Regulator

#### **OPTION**

18. 3-Phase AC Output Receptacle19. 1-Phase AC Output Receptacle20.Circuit Breaker for 3-Phase AC Output

Receptacle 21.Circuit Breaker for 1-Phase AC Output Receptacle

- 10.SINGLE-DUAL Selector Switch
- 11.Droop CC-CV Selector Switch
- 12.e-mode selector Switch 13.Engine Monitor Warning Lamp Unit

(Oil Press. / Water Temp. / Charging / Preheat Hour Meter • Fuel Meter )

- 14.Starter Switch
- 15.Engine Start Button
- 16. Smart Stick Selector Switch/ Smart Stick Time Regurator 17. Earth Leakage Relay

#### **OPTION SET 1**

22.Oil Pressure Gauge 23.Water Temperature Gauge 24.Battery Charging Ammeter **OPTION SET 2** 

25.Remote Control Receptacle 26.Remote Control Switch

OPTION SET 3 27.VRD SELECTOR (in the Bonnnet) 28.VRD Lamp

ENGINE	Maker/Model		KUBOTA V1505-K3B				
	Туре		Water-cooled diesel engine				
	Number of cylinders		4				
	Bore×Stroke	mm	78 x 78.4				
	Total displacement	L	1.498				
	Rated output	kW/min <sup>-1</sup>	24.6/3000	27.1/3600			
	Battery		80D26R x 1				
	Fuel		DIESEL FUEL ASTM NO.2 or				
	Fuel tank capacity	L	56				
	Lubricating oil capac	ity L	6.0 (Oil pan 5.8L+Oil filter 0.2L)				
	Cooling water capaci	ty L	4.85 (Reserve tank included				
SET	Length	mm	1550				
	Width	mm	800				
	Height	mm	885				
	Dry weight	kg	542				
	Total weight	kg	599				



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