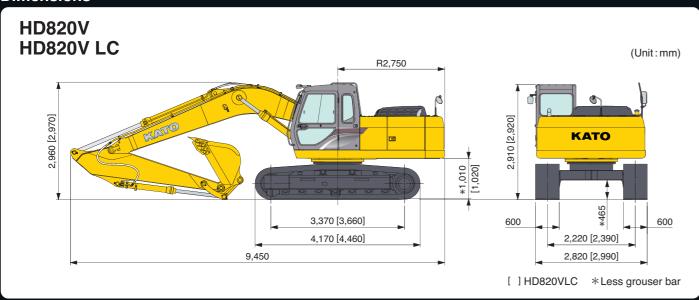
Innovations For The Future



Dimensions



Address inquiries to :

NOTE: Illustrations may include optional equipment. KATO products and specifications are subject to improvements and changes without notice.





QUALITY & EXPERIENCE

SINCE 1895

KATO WORKS CO.,LTD.

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Overseas Marketing Department Tokyo(03)3458-1115

Fax. : Tokyo(03)3458-1163

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Equipments



PROMINENT FEATURES



Powerfull Operation

Increase in operating hydraulic pressure to 34.3MPa [350kgf/cm²]
Digging Force: **9%** up
Reinforcement of boom & arm
Increased Strength by **17%**



Advanced Noize Emission Control

Lower noise emission control adopting low noise exhaust muffler and advanced low noise hydraulic system offers fatigue-free and safer operation. Low noise means low energy-loss machine. Noise Level (Sound Power Level):99dB



Responsible Emission Control and Lower Fuel Consumption

Mitsubishi 4M50-TLE3A
112.5kW/2,000min⁻¹
Fuel consumption might be competitive among the same size of excavators based on our internal testing.

Technical Specifications

ENGINE

Model·····Mitsubishi 4M50-TLE3A, 4 cvcle intercooler turbo charged diesel engine Number of cylinders 4 Bore & Stroke114mm × 120mm Total displacement 4.9 L Rated output······ 112.5kW/2,000min⁻¹ Max. torque 564N • m/1,600min-1 (ISO Net) Combustion system Direct injection Specific fuel consumption ··· 227g/kW-hour Cooling system ·····Pressurized water circulated by a centrifugal pump with thermostat Lubrication system ······ Pressurized oil fed by a gear pump through full-flow and by-pass cartridge filter ····Electric, 24V-5kW Generator Alternator, 24V-50A Fuel Injection system ··· Electronic control common rail type Air cleaner Dry type filter

HYDRAULIC SYSTEM Pumps Double variable piston pump

and gear pump Max. discharge flow 2x235 L/min Max. discharge pressure 34.3MPa Max. discharge pressure (High power) ······· 36.3MPa Oil filtration ... Full-flow filter with replaceable element, drain cartridge filter, pilot line filter and suction strainer Control valves 5+4 section multiple control valves (with one free service circuit) Pilot pump····· Gear type Oil cooler··· Finned tube, forced ventilation Pressure relief valves Primary and secondary on each circuit

CAB & CONTROLS

Type······All weather sound suppressed,
1,000mm wide pressed steel
cab mounted on 6 point
viscourse mounting.
Right hand levers······Controls the boom &
bucket
Inner right hand lever
(with foot pedal)·········Controls the right
hand track

Inner left hand lever
(with foot pedal) ······ Controls the left hand
track
Left hand lever··· Controls the arm & swing
Pilot control······ Travel, boom, arm, bucket
and swing
Engine throttle······ Electric "Accell dial"
Meter & gauges····· Hour meter, water
temperature and fuel
level
Indicator lamps··· Engine diagnosys lamp
Working lights····· Provided on the boom
left side and mounted
on the frame
Lubrication chart····· Battery cover

APC200

- Quick Selection of Working Modes
- **P**: Professional Mode for heavy duty application (H Mode)
- A: All-around Multi Purpose Mode for all application from precision work to heavy duty work by stroke of operation levers
- E: ECO Mode for economical works
- Color monitor display with back up light
- Engine oil pressure
- Engine oil filter
- Hydraulic oil filter
- Engine Preheater
- Hydraulic oil temperature
- Water temperature
- Water levelFuel level
- ECU monitor
- Battery charge
- APC monitor and air cleaner
- Fuel water level
- Calendar

BOOM, ARM AND BUCKET Boom cylinders...... Two, double acting

Bore & Stroke 125mm × 1.315mm

Arm cylinder One, double acting Bore & Stroke 135mm 1,630mm
Bucket cylinder One, double acting
Bore & Stroke······ 120mm×1,090mm
Lubrication ····· Grease nipples, with
centralized greasing for
remote points
Bucket digging force····· 150kN
(High power)····· 159kN
Arm digging force······ 109kN
(High power)····· 115kN
Note: High power can be used with STD
arm and short arm.

SWING SYSTEM

Drive ····· Axial piston motor with shockless valve and reduction gear.

Brake ··· A hydraulic brake that locks
automatically when the swing
control lever is in the neutral
position and a mechanical parking
brake which is applied when the
safety lock lever is pulled
backwards, the engine is turned
off or the swing control lever is in
the neutral position.

Lubrication ······ Completely housed and grease bathed

Max. swing speed······13.5min⁻¹
Tail swing radius······2,750mm
Min. front swing radius······ 3,460mm

TRAVEL SYSTEM

Drive Independent axial piston motor with reduction for each side

Brakes... Independent disk parking brake for each side, applied automatically when the travel levers are in the neutral position.

Track shoes 46 each side HD820V

49 each side HD820VLC
Track adjustment······· Grease cylinders
with recoil springs
Lubrication··· Sealed-for-life rollers and

front idlers with floating seals

Travel speed··········· High 0~5.5km/h

Low 0~3.6km/h

Gradeability······70% (35°)

Max. drawbar pull·····185kN

Ground clearance·····465mm

(less grouser bar)
Track length······4,170mm HD820V

4,460mm HD820VLC

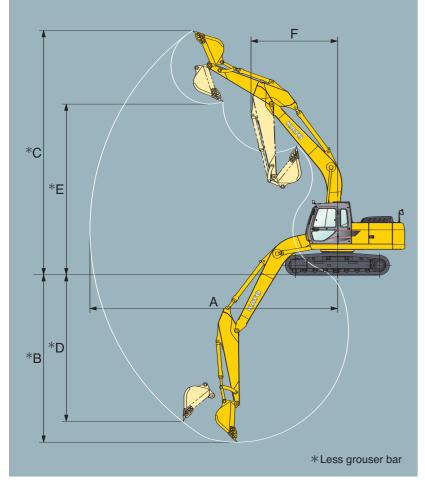
SERVICE DATA

Fuel tank······ 420 L
Cooling system·····25 L
Engine oil····· 20.5 L
Track drives····· 2×5 L
Swing drive····· 5 L
Hydraulic oil tank
(level)165 L
(system)260 L
In standard figure, with the 2.93m arm,
600mm grouser shoes and 0.8m3
(HD820VLC: 0.9m³)ISO, bucket.
Operating weight······19,900kg: HD820V
20,700kg: HD820VLC
Ground pressure 45Pa: HD820V
43Pa: HD820VLC

3



Working Ranges



			Unit : mm
Range Arm	Short Arm	STD Arm	Long Arm
	2.43m	2.93m	3.92m
A : Max. digging radius	9,470	9,910	10,840
*B : Max. digging depth	6,210	6,700	7,700
	[6,200]	[6,690]	[7,690]
*C : Max. digging height	9,550	9,760	10,300
	[9,560]	[9,770]	[10,310]
*D : Max. vertical wall	5,350	5,870	7,060
	[5,340]	[5,860]	[7,050]
*E : Max. dumping height	6,620	6,830	7,340
	[6,630]	[6,840]	[7,350]
F : Min. swing radius	3,580	3,460	3,400

[] HD820VLC

[] HD820VLC

Bucket

T	ype of bucket			Backhoe	e bucket			Dredging bucket	Slope form- ing bucket
Bucket ca	pacity m³, ISO	0.45	0.55 0.80		0.90	1.00	1.10	0.65	_
Bucket	W/O side cutters, mm	650	800	1,020	1,190	1,270	1,400	2,400 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	2,000
width	with side cutters, mm	760	910	1,130	1,300	1,380	1,380 —		1,250
	Short arm	•	•	•	•	▲ [●]		•	0
Standard	Standard arm	•	•	•	•	▲ [●]		•	0
boom +	Long arm	•	•	A	•	×	×	•	0

●General purpose ▲Light work □Loading ○Usable ×Unusable -No setting

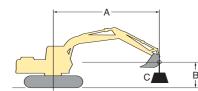
OYellow colored area means standard. (HD820V 0.8m3, HD820VLC 0.9m3)

Track Shoes

Type of bucket		Grouse	Flat shoe	Triangle shoe		
Shoe width mm	600	700	800	900	600	800
Overall width mm	2,820 [2,990]	2,920 [3,090]	3,020 [3,190]	3,120 [3,290]	2,820 [2,990]	3,020 [3,190]
Ground pressure (kPa)	45 [43]	39 [38]	35 [33]	31 [30]	47 [45]	36 [34]

OYellow colored area means standard. [] HD820VLC

Lifting Capacities



A: REACH FROM SWING CENTERLINE B: BUCKET HOOK HEIGHT C: LIFTING CAPACITIES

: OVER FRONT : OVER SIDE OR 360°

HD820V BOOM: 5.63m, ARM: 2.93m, BUCKET: 0.8m³ (640kg), SHOE WIDTH: 600mm, COUNTERWEIGHT: 4,200kg

																	11. 1,000119
LIFT	LIFT LIFT POINT RADIUS A (m)										AT MAXIMUM						
POINT	2.	00	3.0	00	4.	00	5.	00	6.	00	7.	00	8.0	00	LIFT P	OINT R	ADIUS
HEIGHT B (m)	d		U		u		d		b		U		В		В		RADIUS (m)
7.00									*3.98	*3.98					*3.27	*3.27	6.72
6.00									*4.05	*4.05	*4.05	3.27			*3.17	2.92	7.40
5.00									*4.38	4.25	*4.38	3.21			*3.16	2.54	7.89
4.00							*5.30	*5.30	*4.91	4.09	*4.68	3.12	3.73	2.42	*3.21	2.29	8.22
3.00			*5.54	*5.54	*7.19	*7.19	*6.34	5.25	*5.56	3.90	4.61	3.01	3.66	2.36	*3.32	2.13	8.43
2.00			*4.89	*4.89	*5.54	*5.54	*7.17	4.93	5.77	3.71	4.48	2.88	3.58	2.29	3.21	2.04	8.51
1.00			*5.09	*5.09	*5.04	*5.04	*6.01	4.67	5.58	3.54	4.36	2.77	3.51	2.22	3.19	2.00	8.48
0.00	*3.34	*3.34	*5.21	*5.21	*4.92	*4.92	*5.54	4.49	5.43	3.41	4.26	2.69	3.45	2.17	3.24	2.03	8.32
-1.00	*6.01	*6.01	*5.15	*5.15	*4.90	*4.90	*5.38	4.38	5.34	3.33	4.20	2.63	3.42	2.14	3.40	2.13	8.03
-2.00	*5.86	*5.86	*5.02	*5.02	*4.92	*4.92	*5.39	4.35	5.31	3.30	4.19	2.62			3.70	2.32	7.61
-3.00	*5.31	*5.31	*4.92	*4.92	*4.97	*4.97	*5.56	4.38	5.33	3.32	4.23	2.66			4.22	2.65	7.01
-4.00	*5.00	*5.00	*4.89	*4.89	*5.14	*5.14	*6.00	4.47	5.44	3.42					5.19	3.27	6.19
-5.00			*5.03	*5.03	*5.59	*5.59	*7.30	4.67							7.38	4.61	5.05

HD820VLC BOOM: 5.63m, ARM: 2.93m, BUCKET: 0.9m3 (710kg), SHOE WIDTH: 600mm, COUNTERWEIGHT: 4,200kg

Jnit:	1,000k

Unit: 1 000kg

LIFT	LIFT POINT RADIUS A (m)										AT MAXIMUM						
POINT	2.	00	3.	00	4.	00	5.	00	6.	00	7.	00	8.0	00	LIFT P	OINT R	ADIUS
HEIGHT B (m)	U		U		b		U		U		U						RADIUS (m)
7.00									*3.92	*3.92					*3.21	*3.21	6.72
6.00									*4.00	*4.00	*4.00	3.56			*3.12	*3.12	7.40
5.00									*4.33	*4.33	*4.32	3.51			*3.11	2.78	7.89
4.00							*5.24	*5.24	*4.86	4.48	*4.63	3.42	*3.89	2.66	*3.16	2.51	8.22
3.00			*5.47	*5.47	*7.09	*7.09	*6.29	5.77	*5.51	4.29	*5.04	3.30	4.14	2.59	*3.27	2.34	8.43
2.00			*4.84	*4.84	*5.46	*5.46	*7.07	5.45	*6.21	4.09	5.09	3.18	4.06	2.52	*3.46	2.25	8.51
1.00			*5.05	*5.05	*4.98	*4.98	*5.92	5.18	6.39	3.92	4.97	3.06	3.99	2.45	3.62	2.21	8.48
0.00	*3.28	*3.28	*5.18	*5.18	*4.87	*4.87	*5.47	5.00	6.24	3.78	4.87	2.98	3.93	2.40	3.69	2.25	8.32
-1.00	*5.95	*5.95	*5.11	*5.11	*4.85	*4.85	*5.31	4.89	6.14	3.70	4.81	2.92	3.91	2.37	3.88	2.36	8.03
-2.00	*5.84	*5.84	*4.99	*4.99	*4.86	*4.86	*5.32	4.85	6.11	3.67	4.79	2.91			4.22	2.57	7.61
-3.00	*5.28	*5.28	*4.87	*4.87	*4.92	*4.92	*5.49	4.88	6.14	3.69	4.84	2.95			4.83	2.94	7.01
-4.00	*4.96	*4.96	*4.84	*4.84	*5.08	*5.08	*5.92	4.98	6.24	3.79					5.95	3.62	6.19
-5.00			*4.96	*4.96	*5.52	*5.52	*7.20	5.19							*7.33	5.11	5.05

NOTE: 1. Lifting capacities are based on ISO 10567.
2. Lifting capacities shown do not exceed 87% of machine hydraulic capacity or 75% of minimum tipping load.

3. Capacities marked with an asterisk(*) are limited by hydraulic capacities.

4. Lifting capacities are based on machine standing on firm, uniform supporting surface. User must make allowances for job conditions such as soft or uneven ground.

5. Lifting capacities shown should not be exceeded. Weight of all lifting accessories must be deducted from

the above lifting capacities.

6. Capacities apply only to the machine as originally manufactured and equipped by KATO WORKS CO., LTD. 7. The operator should be fully acquainted with the Operation Manual before operating the machine.

Standard Equipments

- COLOR MONITOR DISPLAY (APC200)
- SEAT-BELT
- AUTOMATIC AIR CONDITIONER (PRESSURIZED)
- HOT & COOL BOX
- INTERMITTED WINDSHIELD WIPER
- EMERGENCY EXIT REAR WINDOW
- AM/FM RADIO (2 SPEAKERS) • 13 CM DUAL CORN SPEAKER X2
- CABIN LIGHT
- 3 STD WORKING LIGHTS (SLEWING TABLE-R, BOOM-L, CAB-L)
- REAR VIEW MIRROR-R
- REAR VIEW MIRROR-L
- TAIL VIEW MIRROR
- WORKING MODE SELECTOR (APC200)
- AUTO-SLOW, ONE TOUCH SLOW
- BOOM/ARM ANTI-DRIFT VALVE
- SLEWING ANTI-COUNTER ACTION
- AUTOMATIC PARKING BRAKE (SLEWING TABLE)
- AUTOMATIC PARKING BRAKE (TRAVELING)
- SERVICE PORT (1 SPOOL)
- ENTRY SYSTEM
- TRACK GUARD (1 PD EACH SIDE)

Optional Equipments

- TRANSPARENT ROOF HATCH WITH SUN VISOR OPTIONAL WORKING LIGHT (BOOM-R)
- OPTIONAL WORKING LIGHT (CAB-R)
- UNDER COVER SLEWING TABLE (THICKER)
- 2 WAY OPTION PIPING (FOR CRUSHER & BREAKER)
- BOOSTING CIRCUIT FOR CRUSHER
- OPTION PIPING (FOR BREAKER)
- MULTI-LEVER
- WINDSHIELD HALF SIZE GUARD WINDSHIELD FULL SIZE GUARD
- CABIN HEAD GUARD
- ADDITIONAL ELECTRIC HORN
- ROOM FAN
- FLUSHER SLEWING BUZZER TRAVELING
- ELECTRIC REFUELING PUMP
- FIRE EXTINGUISHER
- LOUD SPEAKER
- AIR CLEANER DOUBLE ELEMENT
- PRE-CLEANER
- HIGH PERFORMANCE FUEL FILTER
- HOSE RUPTURE VALVE (FOR BOOM CYLINDERS)
- HOSE RUPTURE VALVE (FOR ARM CYLINDER)
- TRACK GUARD (3 PCS EACH SIDE)
- TRAVELING MOTOR COVER (THICKER)
- COVER ON THE BOTTOM FACE OF TRAVELING FRAME

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