

SOOSAN HYDRAULIC BREAKERS **SU+ Line TR-F Series**





Head office / Hwaseong Plant

260, Jeongmunsongsan-ro, Yanggam-myeon, Hwaseong-si, Gyeonggi-do, Korea TEL +82-31-350-5112 FAX +82-31-350-5259

Soosan China

Soosan Machinery (Qingdao) Co., Ltd.

North of Keyun-Road, East of Zhengyuan-Road, Qingdao National High-Tech Industrial Development Zone, Qingdao, Shandong Province, China TEL +86-532-8796-5655 FAX +86-532-6868-2362

Soosan Machinery & Equipment (Xiamen) Co., Ltd.

23 Rixin-Road, XingLin-District, Xiamen-City, FuJian-Province, China

TEL +86-592-621-1230 FAX +86-592-621-3231

Ohmweg 18, 3208 KE, Spijkenisse, The Netherlands TEL +31-181-64-7194 FAX +31-181-64-1038

P.O. BOX: 262280, LOB14-313 Jebel Ali Free Zone, Dubai, UAE TEL +971-4-881-0502 FAX +971-4-881-0503

Regional Contact Point

Asia : asia@soosan.co.kr Australia, Oceania : australia@soosan.co.kr

Russia, CIS: russia@soosan.co.kr Middle East : me@soosan.co.kr

Africa: africa@soosan.co.kr

Europe : eu@soosan.co.kr

North, Central, South America: america@soosan.co.kr





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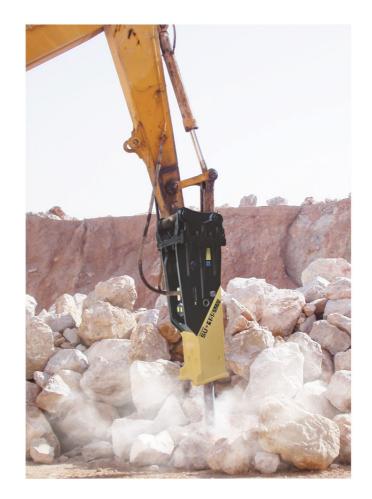
Improvement of the world's most famous breaker, Advanced breaker of SU⁺ Line

SU⁺ LINE TR-F SERIES



su+ is the latest design of Soosan hydraulic breakers. It is the result of more than 2 decades of experience since the company's inception in 1984. Through active communication and monitoring of a large group of valuable customers from around the world, we have gained working experience from quarry, mining and construction industries. The **su+** line is practically an innovative hydraulic breaker while maintaining the superiority of the percussion mechanism and easy maintenance of the existing SB line.

We are proud to say that **SU**⁺ have one of the highest power to weight ratio among equivalent models. IPC & ABH (Integrated Power Control & Anti-Blank Hammering) system and remarkably increased impact frequency allowed us to maximize production efficiency. We also adopted a newly developed bounce-controlled percussion system to minimize the recoils during the hammering work. It helps to reduce damage at the hammer and the carrier as well as improving operator's comfort.



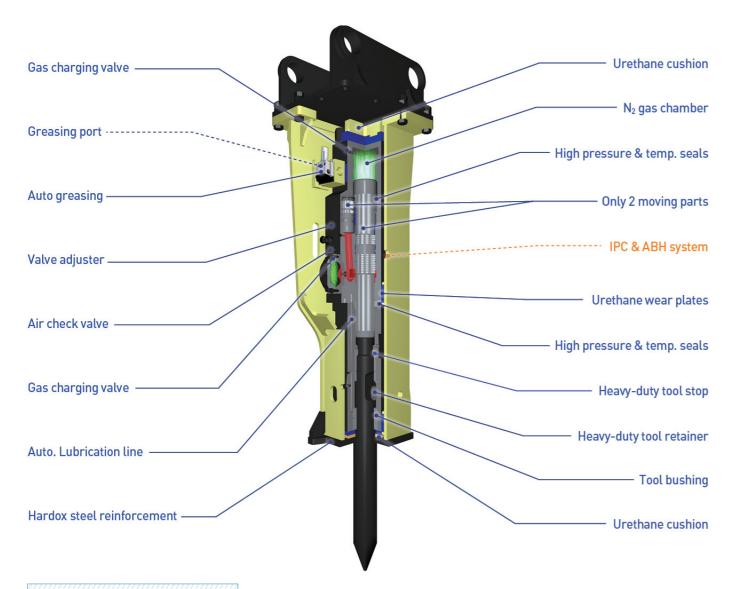




In the case of a breaker getting too hot, we have adopted "Thermal Stress Analysis" to control the heat generation. As a result, our breakers maintain the same percussion frequency at high temperatures and the enlarged accumulator capacity allows a more stable hydraulic system and surging reduction. Moreover, Anti-scratch system allows safe operation and durability even in harsh working conditions and specially developed devices prevent foreign substances flowing into the cylinder.

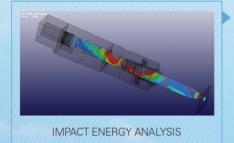
We believe managing the least energy loss from the excavator benefits both the operator's cost and the environment. In order to achieve it, we applied "Piston floating system".

In addition, pressure-resistant hydraulic hose is adopted to reduce hose vibrating and extended tool bushing prevents consequential damages of piston and cylinder caused by misaligned tool hammering.



SU⁺ LINE TR-F SERIES

A: Society State Dermal Frequency Loss Ty Colum Max 19020 Max 1902



High power to weight ratio

The use of high quality materials and highest technology results with less weight & higher performance.

Slim profile with robust structure

State of art slim profile for better visibility in narrow trench work. Hardox steel reinforcements at the lower end of the housing, protect the casing and power cell.

Improved vibration damping system

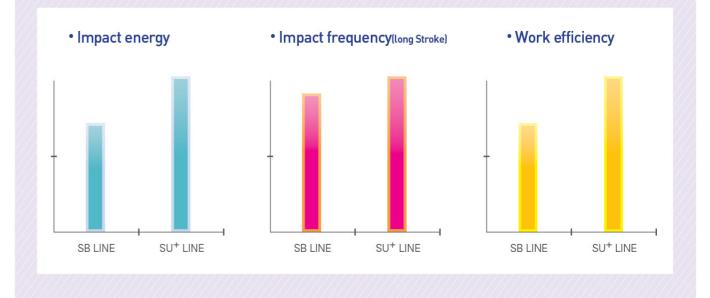
Fully isolated power cell with premium quality urethane cushions and wear plates absorb shock and vibration resulting in reduced wear.

Impact power mechanism analysis

Keeping dynamical stability through optimum design using LS-DYNA analysis tool.

Advantages of SU⁺ Line

Features	SB Line	SU+ Line	
IPC & ABC	-	Standard	
Working mode	Single	3 modes	
ABH system (Anti-blank hammering)	Hyd. Damping	Mechanically & Hyd. Damping	
Anti-scratch system	-	Standard	
Bounce-controlled percussion system	-	Standard	



In-house production and heat treatment

Allows continuous technical developments, maintain homogenizing quality level



The selection of materials through the close quality test : Cylinder, Front head and

Piston etc.

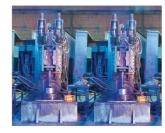


Machining : MCT process

- · Major components are manufactured by computerized automatic machinery.
- Allows standardized tolerance and clearance.







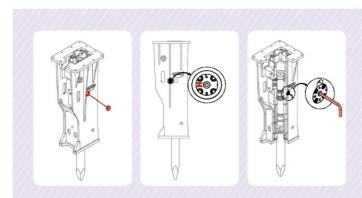
Main body test shop

All breakers are tested in accordance with ISO quality control system before delivery.

IPC & ABH SYSTEM CONTROL

SU⁺ LINE TR-F SERIES

| Technical Specifications SU⁺ series |



Selector Switch offers three operating modes and can be simply altered to each mode:

- H mode: Long stroke with maximum power, ABH is off
- L mode: Short stroke with maximum frequency, ABH is off
- X mode : Long stroke with maximum power, ABH is on (Blank hammering → Auto stop)
- Easy start

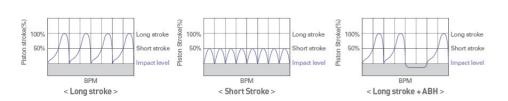
Power control & Anti blank hammering system

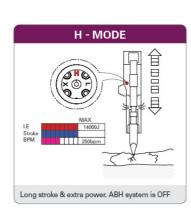
H - mode: Long stroke & Extra power, ABH is OFF

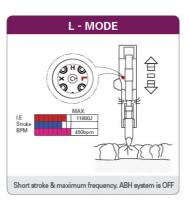
- · Mode used for hard rock breaking such as primary breaking, trench works and foundation works where the rock condition is constant.
- \cdot Hammer can be started without applying contact pressure to the working tool.
- L-mode: Short stroke & Maximum frequency, ABH is OFF
- \cdot Hammer can be started without applying contact pressure to the working tool.
- · This mode is used for soft rock and semi-hard rock breaking.
- · High impact frequency and normal power provides higher productivity and reduces strain on the hammer and the carrier

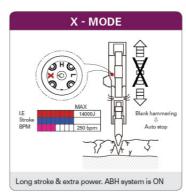
X - mode: Long Stroke & Extra power, ABH is ON

- This mode is used for hard rock breaking such as primary breaking, trenching work, and secondary reduction works, where the rock condition is not constant.
- · In ABH (Anti-blank hammering) working mode, it switches off the hammer automatically and prevents the blank hammering, as soon as the material is broken.
- The hammer can be easily restarted when minimal contact pressure is applied to the working tool.
- · The ABH system reduces strain on the hammer and the carrier.









SU+ LINE TR-F SERIES

Applications;

- · Primary and secondary breaking in quarries
- · Site preparation, foundation works
- Road construction
- · Demolition works, highly reinforced concrete
- Trenching
- Tunneling
- · Bench leveling
- · General construction works

Features & advantages;

- · Vibration damping by high strength urethane cushions.
- · Service friendly & robust structure housing.
- IPC & ABH system allows you to choose 3 different working modes.
- · Auto shut-off & easy start.
- Valve adjuster: oil flow can be adjusted in accordance with on-site work conditions.
- · Auto lubrication connection(option).

Specifications

Medium range

Desci	ription	Unit	SU+55 TR-F	SU+85 TR-F	SU+105 TR-F	SU+125 TR-F
Operatir	ng weight	kg (lbs)	1,032 (2,275)	1,812 (3,995)	2,051 (4,522)	2,569 (5,664)
Carrier weight		ton (lbs)	12~16 (26,455~35,274)	18~26 (39,683~57,320)	25~30 (55,116~66,139)	28~35 (61,729~77,162)
He	ight	mm (inch)	2,475 (97)	2,818 (111)	3,047 (120)	3,215 (127)
Require	d oil flow	I / min (g / min)	80~110 (21.1~29.1)	120~180 (31.7~47.6)	150~210 (39.6~55.5)	180~240 (47.6~63.4)
Operating	g pressure	bar (psi)	150~170 (2,176~2,466)	190~210 (2,756~3,046)	190~210 (2,756~3,046)	190~210 (2,756~3,046)
Impact rate	H-mode	1.0000	400~650	400~550	350~500	350~500
	L-mode	bpm	650~850	500~700	430~580	430~580
Tool diameter		mm (inch)	100 (3.9)	135 (5.3)	145 (5.7)	155 (6.1)

Heavy-duty range

Description		Unit	SU+145 TR-F	SU+155 TR-F	SU+165 TR-F
Operating weight		kg (lbs)	3,164 (6,975)	3,818 (8,417)	4,555 (10,042)
Carrier weight		ton (lbs)			45~70 (99,208~154,324)
He	ight	mm (inch)	3,486 (137)	3,736 (147)	3,830 (151)
Require	d oil flow	I / min (g / min)	200~260 (52.8~68.7)	210~290 (55.5~76.6)	230~320 (60.8~84.5)
Operating	g pressure	bar (psi)	180~240 (2,611~3,481)	190~240 (2,756~3,481)	190~250 (2,756~3,626)
Impact rate	H-mode	3	250~400	250~400	250~400
	L-mode	bpm	300~500	320~470	300~450
Tool diameter		mm (inch)	155 (6.1)	175 (6.9)	175 (6.9)

The above specifications are subject to change without prior notice.